



Dart Aerospace Ltd.
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D4149-041
Job Sheet 182386



Part No: D4149-041

Job Qty: 9 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-3	6	OCT 10 2018
100	Small Fab	9 pcs	9/7/18	9/7/18	0.00	2.24	Small Fab-6	9-89	
110	QC	9 pcs	9/7/18	9/7/18	0.00	0.00	QC5	68	
120	Packaging	9 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2	9-89	
130	QC21-SA	9 Ea	9/7/18	9/7/18	0.00	0.00	QC21	6	OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	18 Ea (2 ea)	90-Start up Operation	5060050
AN4C13A	Bolt	27 Ea (3 ea)	90-Start up Operation	5071121
D3910-1	Crosstube Lug	9 Ea (1 ea)	90-Start up Operation	5106320
D4091-1	Mounting Lug	9 Ea (1 ea)	90-Start up Operation	511818X-1 5106327
D4149-1	Crosstube Lug Plate, Aft	18 Ea (2 ea)	90-Start up Operation	507363X3 5115456
D4149-3	Spacer	9 Ea (1 ea)	90-Start up Operation	5116148 5
D4149-5	Eyebolt Stud	9 Ea (1 ea)	90-Start up Operation	5116866
MS20615-4M18	Rivet	27 Ea (3 ea)	90-Start up Operation	5073460
MS21043-3	Nut	18 Ea (2 ea)	90-Start up Operation	5083543
MS21043-4	Nut	27 Ea (3 ea)	90-Start up Operation	5092689
NAS1149C0332R	Washer	36 Ea (4 ea)	90-Start up Operation	5104357
NAS1149C0432R	Washer	54 Ea (6 ea)	90-Start up Operation	5050052



Container No: S117077



Part: D4149-041

Job No: 182386

Serial No/Batch: S117077

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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D4149-041
S117077

Date: 10/10/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	18	186	0
	AN4C13A	27	242	0
	D3910-1	9	35	0
	D4091-1	9	34	0
	D4149-1	18	57	0
	D4149-3	9	27	0
	D4149-5	9	20	0
	MS20615-4M18	27	388	0
	MS21043-3	18	1,261	0
	MS21043-4	27	961	0
	NAS1149C0332R	36	4,236	0
	NAS1149C0432R	54	2,491	0

Part Specifications

Specifications could not be found.

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